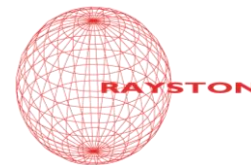


RAYSTON SPRAY FOAM HFO 50



Foam rigid polyurethane bi-component

DESCRIPTION

Rayston Spray Foam HFO 50 is a formulated product that contains the polyols and additives necessary to produce, when reacted with polymeric isocyanate of functionality 2.6-2.8 and 30-32% NCO (PMDI), a rigid polyurethane foam by direct projection on the supports. The applied density is between 48 and 55 Kg/m³. It is suitable for thermal insulation in construction and industry in those applications where a compressive strength is required greater than 200 kPa.

It does not contain HCFC or HFC in the composition. The gas occluded in the cells is 1-chloro-3,3,3-trifluoro-propene (HCFO-1233zd(E)).

APPLICATION

Rayston Spray Foam HFO 50 is a product indicated for thermal insulation by direct projection on the support in applications in which it is not subjected to permanent loads, such as vertical walls and ceilings inside. Applied in facades provides waterproofing to water, maintaining some transpiration of the constructive solution

TERMS OF USE

Polyol :isocyanate mixture ratio	100:100 in volume / 100:110 in weight
Component temperature	25-45°C
Working pressure	60-120 bar
Ambient temperature	0 to 40°C
Relative humidity of the air	<90%
Wind speed	<30 kph
Stand temperature	5-40°C
Support moisture	No surface condensation

COMPLEMENTARY INFORMATION TO THE COMPONENTS AND REACTIVITY (20°C)

	POLYOL	ISOCYANAT E	Method / Norm
Hydroxyl index	290 – 330mg KOH	-	
Water content	1.2-1.4%	-	(ISO-14.897)
Viscosity	300-400 mPa.s	180-250 mPa.s	
Content in NCO	-	31 %	
Cream time	2-4 seconds		
Thread time	8-11 seconds		
Free density in glass	38-44 grams/liter		

PROPERTIES OF FOAM AND CE MARKING

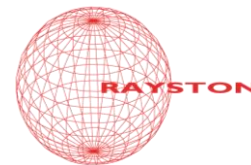
Designation code:	PU EN 14315-1-CCC4-CT3 (20)-TFT18(20)- FRB40(20)-W0,2- MU80	
Applied density	48 – 55 grams/liter	(UNE IN 1602)
Thermal conductivity	See table of benefits (0.021 W/mK up to 35 mm)	(UNE-EN 12.667)
	Class E (valid for all thicknesses)	(UNE-EN 13823:2002)
Compressive strength	Undeclared	Undeclared
Closed-cell content	≥ 90 %	Does not allow the passage of water

TABLE OF BENEFITS

Coating type: None or open to diffusion		
Thicknes s	Declared aged thermal conductivity ϵ_0 W/m·K	Thermal resistance level Ro M2· K/W
25	0.028	0,90
30	0.028	1,10
35	0.028	1,30
40	0.028	1,40
45	0.028	1,60
50	0.028	1,80
55	0.028	2,00
60	0.028	2,10
65	0.028	2,30
70	0.028	2,50
75	0.028	2,70
80	0.026	3,10
85	0.026	3,30
90	0.026	3,50
95	0.026	3,70
100	0.026	3,80
105	0.026	4,00
110	0.026	4,20
115	0.026	4,40
120	0.025	4,80
125	0.025	5,00
130	0.025	5,20
135	0.025	5,40
140	0.025	5,60
145	0.025	5,80
150	0.025	6,00
155	0.025	6,20
160	0.025	6,40
165	0.025	6,60
170	0.025	6,80
175	0.025	7,00
180	0.025	7,20
185	0.025	7,40
190	0.025	7,60
195	0.025	7,80
200	0.025	8,00



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PRODUCT PRESERVATION

Components should be stored between 10 and 25 °C, protected against moisture ingress at all times. Under suitable storage conditions and in the original packaging, the maximum period for consumption is 3 months for polyol and 6 months for isocyanate, from the moment of manufacture.

TOOL CLEANING

After applying the product, it is important to pay attention to the cleanliness of the machine to avoid contamination in the next use of a different system with the same machine.

The use of solvents for cleaning machine components is discouraged. A plasticizing cleaning fluid, such as Rayston Fluid, is suitable. Component B must be completely removed from all parts exposed to air and replaced with this cleaning liquid.

SAFETY

Component B of **Rayston Foam HFO 50** contains isocyanates. Always follow the safety instructions in the Material Safety Data Sheet. As a rule, good ventilation and /or respiratory protection (combined organic steam filters + particles) is needed along with protective clothing. This product should be used only for the applications described herein. This product is designed for industrial and professional use. It is not suitable for DIY type applications.

RECOMMENDATIONS FOR THE ENVIRONMENT

Empty containers should be handled with the same precautions as if they were full. Treat empty containers as hazardous waste and transfer them to an authorized waste manager. If the containers still have some material, do not mix it with another product without knowledge of possible dangerous reactions. Components A and B can be mixed in a ratio of 1/1 to obtain an inert material, but never done in volumes greater than 5 liters to avoid a dangerous evolution of heat.

ADDITIONAL INFORMATION

The information contained in this TECHNICAL SHEET, as well as our advice, both written and provided verbally or through tests, are given in good faith based on our experience and the results obtained through tests carried out by independent laboratories, and without serving as a guarantee for the applicator, who must take them as merely indicative references and with strictly informative value.

We recommend studying this information in depth before proceeding to the use and application of any of these products, although it is especially convenient that they carry out tests "in situ", to determine the suitability of a treatment in the place, with the purpose and in the specific conditions that occur in each case.

Our recommendations do not exempt from the obligation that the applicator has to know in depth, the correct method of application of these systems before proceeding to their use, as well as to carry out as many previous tests as are appropriate if the suitability of these for any work, installation or repair is doubted, taking into account the specific circumstances in which the product is going to be used.

The application, use and processing of our products are beyond our control and therefore under the sole responsibility of the installer. Consequently, the applicator will be solely and exclusively responsible for damages arising from the total or partial non-observance of the user and installation manual and, in general, from the inappropriate use or application of these products.

This data sheet overrides the previous ones.

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